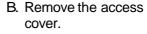
Arc Trainer® Fuse Replacement Kit

Kit No. **600AK016** Installation Instructions

TOOLS REQUIRED

- Phillips screwdriver
- Needle nosed pliers
- 1. Read and understand all instructions thoroughly before installing this kit.
- 2. Verify kit contents.
 - A. Verify you received two fuses, part number EF-12417.
- 3. Disconnect the external power source.
 - **A.** Turn the main power switch above the power inlet to the off (0) position.
 - B. Unplug the power cord from the power outlet.
- ! WARNING: Disconnect the power cord before continuing this procedure. Keep wet items away from inside parts of the unit. Electrical shock could occur even if the unit is upplugged.
- 4. Remove the access cover.
 - A. Using a Phillips screwdriver, remove the four screws and four washers securing the access cover. See Figure 1.



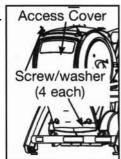


Figure 1

! WARNING: Flywheel may be hot. Wait until it cools before servicing.

- I WARNING: Do not touch components on the lower board. A charge can remain after unplugging the power cord and turning off the unit.
- 5. Replace the fuses.
 - A. Locate the lower board.
 - B. Pull out on the lower board shield (it will snap out). See Figure 2.
 - **C.** Locate the fuses in the upper left hand corner of the **control** board. See Figure 2.
 - D. Replace the old fuse with the new fuses.

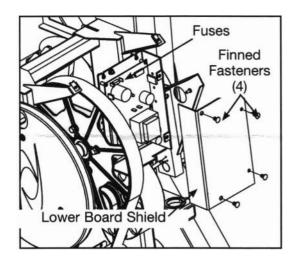


Figure 2

- E. Place the lower shield (removed in step 5B) into position and secure the finned fasteners (the shield with snap in).
- F. Attach the access cover removed in steps 4A and 4B. *NOTE*: Be careful *not* to pinch any cables.

